

S128100



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D212-664-101
Job Sheet 186386



Part No: D212-664-101

Job Qty: 1 ea

Part Name: Fwd Crosstube - High



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/15/18

Job Tracking No: RA488

Due Date: 11/16/18

Created By: Michelle Gagnon-Donovan

Type: Return

Description: SN: S110095

Note: D212-664-141 REV E/ IIN-D212-664 REV.J IPP Rev:E 04.02.16 Reformat KJ/DS IPP Rev:F 06-03-29 Remove
Comments on Pick List JLM IPP Rev:G 07-04-30 As per Rev C JLM IPP Rev:H 11.04.26 inspection strip ecn 11-
549 EC verf by:DD IPP REV:I 14.05.27 AS PER ECN 14-570 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/16/18	11/16/18	0.00	0.00	Start Up Stores/Pkg-1	DAS	18.11.15
240	Packaging	1 pcs	11/16/18	11/16/18	0.00	0.00	Packaging1-3	69 DAS	NOV 15 2018
250	QC	1 pcs	11/16/18	11/16/18	0.00	0.00	QC4	9-DAS 46	NOV 15 2018
260	Packaging	1 pcs	11/16/18	11/16/18	0.00	0.00	Packaging3-1	46 9-89	NOV 15 2018
265	DC	1 pcs	11/16/18	11/16/18	0.00	0.00	DC	46	NOV 15 2018
270	QC21-FG	1 Ea	11/16/18	11/16/18	0.00	0.00	QC21	9-89	NOV 15 2018

Part Op 250 - ***VERIFY BY _____ BATCH # TO MATCH W/O _____
Descriptions: 260 - Identify and pack for shipping as per PPP D212-664-101 Location : FG094
265 - Photocopy bluefile and create labels as per PPP D212-664-101 CHG006

9-89

DAS

21

9-89

NOV 15 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D212-664-101	Fwd Crosstube - High	1 Ea (1 ea)	90-Start up Operation	
AN6-35A	Bolt	4 Ea (4 ea)	240-Packaging	
AN6-36A	Bolt	4 Ea (4 ea)	240-Packaging	
D3428-1	Placard	1 Ea (1 ea)	240-Packaging	
MS21042L6	Nut	6 Ea (6 ea)	240-Packaging	
NAS1149D0663J	Washer	18 Ea (18 ea)	240-Packaging	

not required. msl

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D212-664-101	1	5	1
Allocated Container Detail				
	Qty	Container No	Location	Init
	1	S125713	conditional release	_____
240-Packaging	AN6-35A	4	147	0
	AN6-36A	4	85	0
	D3428-1	1	49	0
	MS21042L6	6	266	0
	NAS1149D0663J	18	858	0
Part Specifications				
Specifications could not be found.				

Plex 11/15/18 9:16 AM Dart.Gagnon.Michelle

Inspection Sheet Complete RA488

Customer QA Ref #

0

Part Number	Original Batch / Serial # / Ctrl #	Original Revision #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Original Container #	New (Receiving) Serial #	New Job #	Work order instructions
D212-664-101	S110064, S110095		2	☒ es	☒ es	☐ es	☒ es	DAMAGED/REPAIRABLE	S110064	S125712	customer supplied	Kit complete with damage to package and both crosstubes. Never arrived at customer. See attached photos. S110064: Disassemble crosstube, remove support, and scrap clamps. Strip entire tube using paint stripper. Grind entire tube to remove damage from shipper (damage appears to be less than .005"). Alodine, paint and assemble as per qsl. Reinstall support if not damaged during disassembly, otherwise replace. Do not put tube in acid.
0			0	☐ es	☐ es	☐ es	☐ es		S110095	S125713		S110095: Clean and put back in stock.
0			0	☐ es	☐ es	☐ es	☐ es					
0			0	☐ es	☐ es	☐ es	☐ es					
0			0	☐ es	☐ es	☐ es	☐ es					
0			0	☐ es	☐ es	☐ es	☐ es					

QC Approval: AT

Date: 12-Nov-18

Special Return/Rework Instructions:

